



**ASSA ABLOY**

**CONSTRUCTION PRODUCTS REGULATION 2011 DECLARATION OF PERFORMANCE**

**DoP Number:** 0155DCE

**1. Unique identification code of the product type:**

CE4F-E Electro – Hydraulic Hold Open Swing Free Door CLOser

**2. Type, batch or serial number or any other element allowing identification of the construction product as required under Article 11(4) of the CPR:**

CE4F-E

**3. Intended use or uses of the construction product, in accordance with the applicable harmonized technical specification, as foreseen by the manufacturer:**

For use on fire and smoke compartmentation doors (to fulfil the ability to release requirement)

**4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required under Article 11 (5):**

Assa Abloy Opening Solutions UK & Ireland School Street, Willenhall, Wolverhampton WV13 3PW, United Kingdom

**5. Where applicable, name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2):**

N/A

**6. System or systems of assessment and verification of constancy of performance of the construction product as set out in CPR, Annex V:**

System 1

**7. In case of the declaration of performance concerning a construction product covered by a harmonized standard:**

EN 1155:1997+A1:2002

Notified certification body No.1121.

Certificate of Constancy of performance: 1121-CPR-AE5022

**8. European Technical Assessment:**

N/A

**9. Declared performance**

Essential characteristics	Performance	Harmonised technical specification
<b>Ability to Release</b>		EN 1155:1997:A1:2002
5.1.2 Release from any angle	Pass	
5.1.3 Not possible to inhibit the release	Pass	
5.1.4 Supply voltage	Pass	
5.1.5 External electrical connection	Pass	
5.1.6 Inlet for external wiring	Pass	
5.2.1 General		
5.2.2 Electrical release	Pass	
5.2.3 Door closing device EN1154 requirements	(see separate DoP 9900 range)	
5.2.4 Durability	25,000 Electrical	

	25,000 Mechanical	
5.2.5 Angle of hold	>65°	
5.2.6 Manual release	>40 Nm but <120 Nm	
5.2.7 Continues hold open	Pass	
5.2.8 Overload performance	Pass	
5.2.9 Delayed release	Pass	
5.2.10 Electrical performance	Pass	
5.2.11 Temperature rise	Pass	
5.2.12 Damage	Pass	
5.2.13 Fire/smoke doors	Grade 1	
	Pass	
<b>Durability of Self-Closing.</b>		
5.2.14.1 Corrosion	Grade 3 (96 Hours)	
5.2.14.2 Corrosion	Pass	
<b>Control of Dangerous substances</b>		
Annex ZA3	PASS	

For EN1154 Requirements please see **5.2.3.**

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. The declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4. Signed for and on behalf of the manufacturer by:

Signed for and on behalf of the manufacturer by:



Eryl Jones  
Managing Director

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