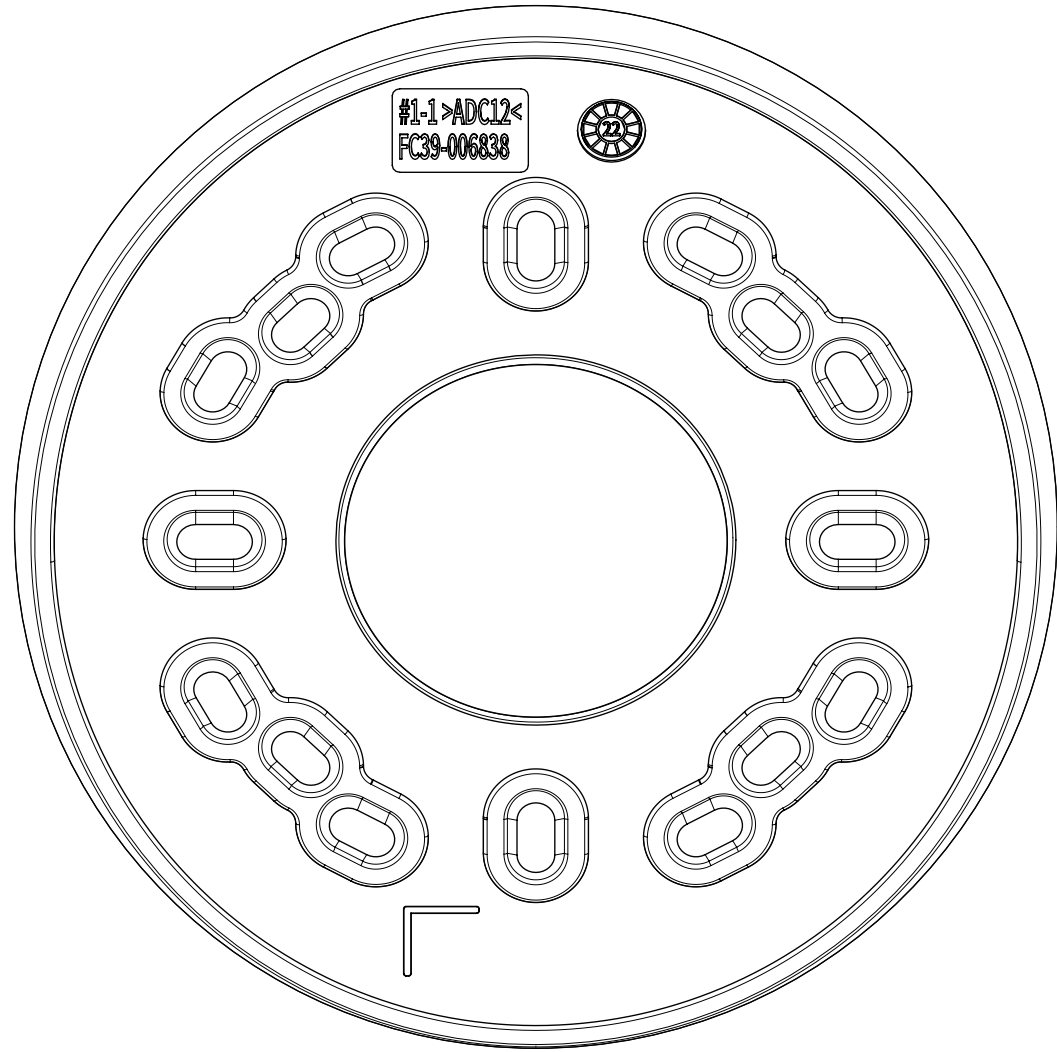
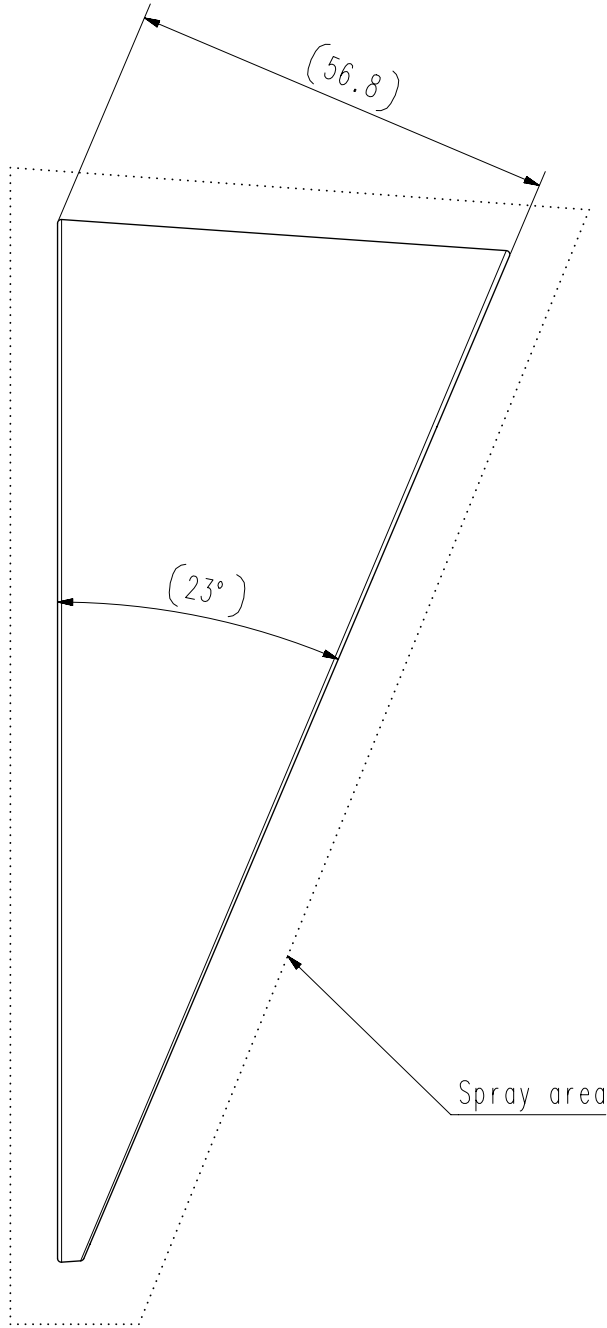
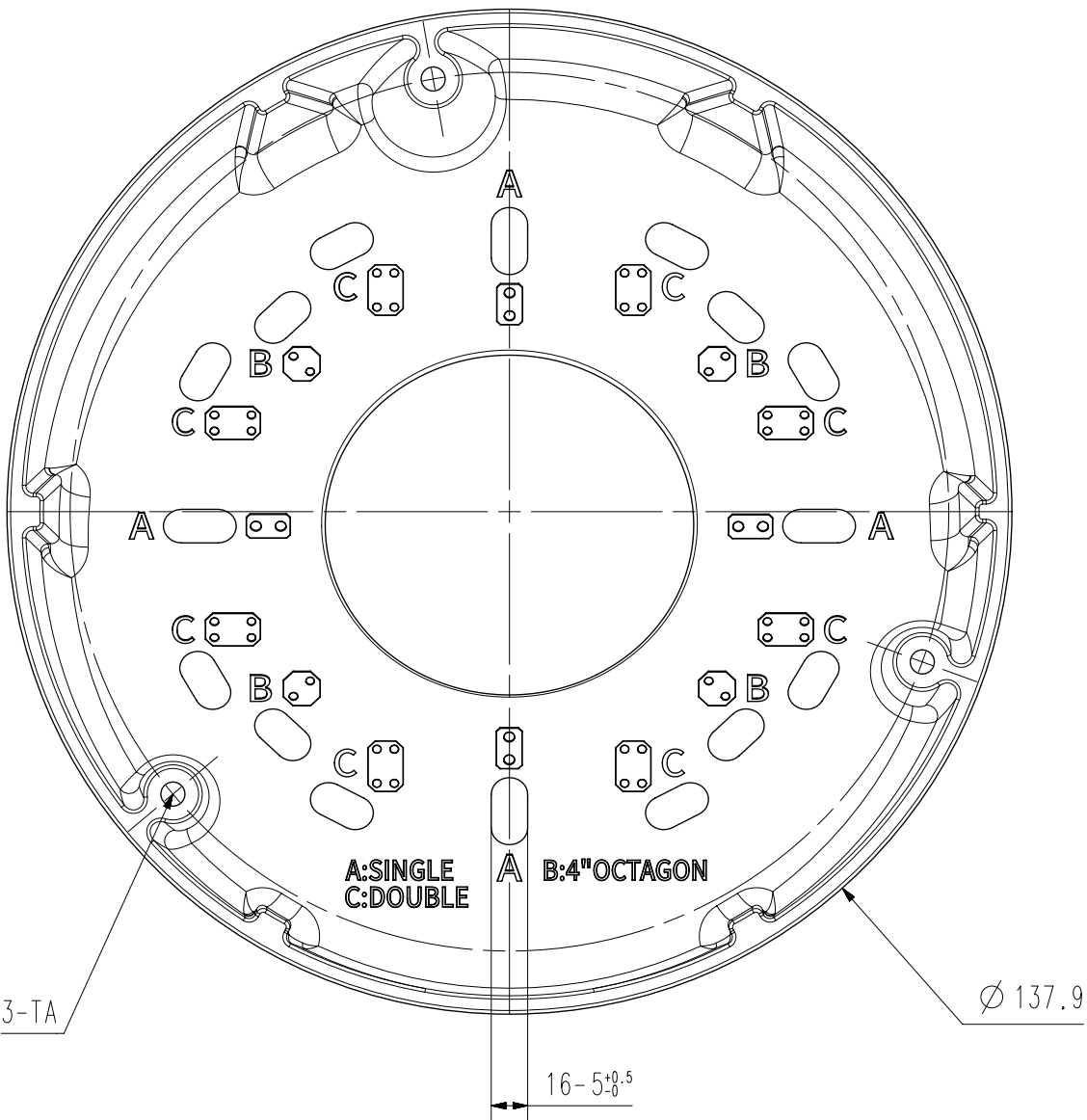
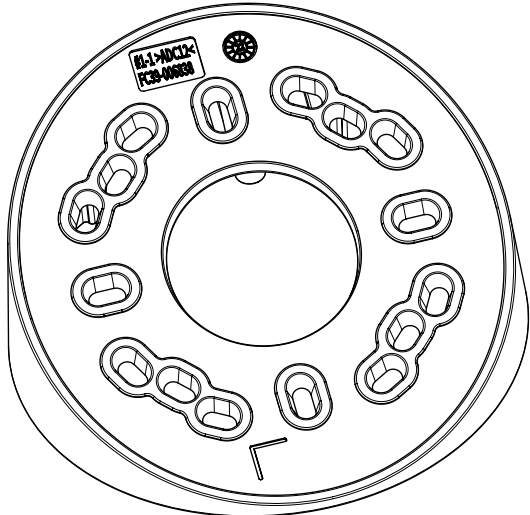
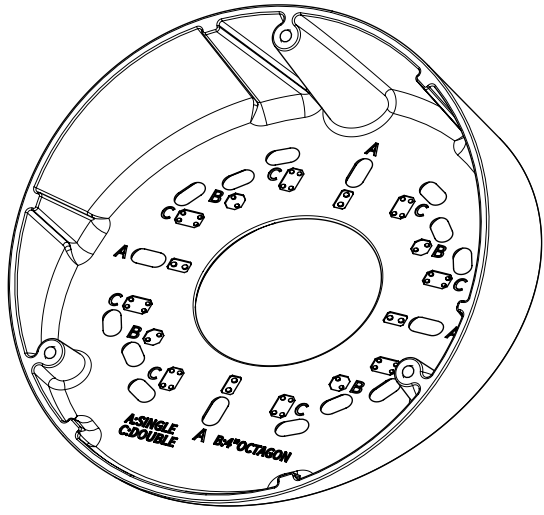
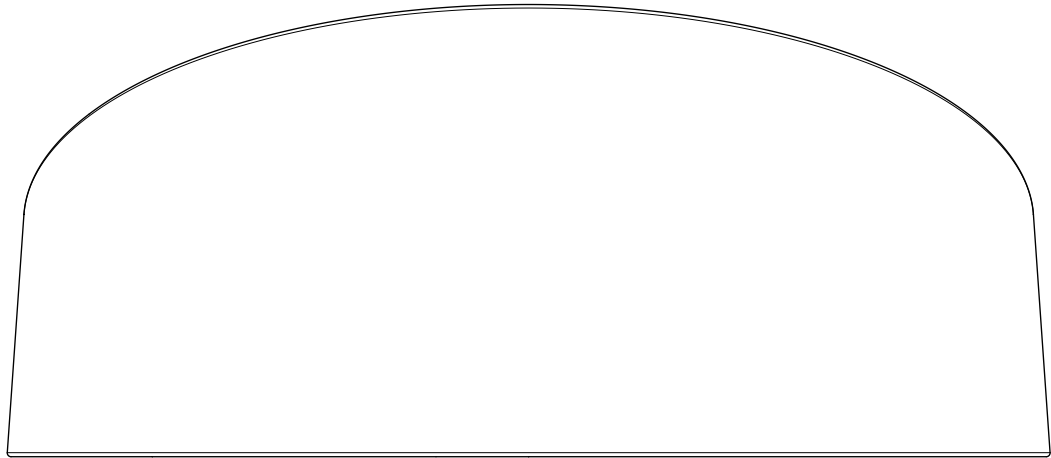


This parts should not contain any substances which are specified in AH60-0033K

NO	PART NAME	CODE NO.	MATERIAL	Q'TY	REMARK
1	MOUNT-TILT_SBV-138TMW	FC39-006838A	Check note	1	-



※ Unspecified threads must be non sprayed

NOTE:Die-Casting

1. Material and Basic wall thickness : ADC12, t2.5
2. Gate, P/L, Ejector Pin location must be handled with HTW designer.
3. Ejector pin stain must be less than 0.3 depth (凹), no flash is allowed.
4. Undescribed edge round must be less than R0.5, undescribed corners must be less than R0.3.
5. No Deformation, Air bubble, Shrinkage is allowed.
6. Every Flash on P/L must be less than 0.1.
7. Undescribed draft angles must be less than 0.5°.
8. * marks (Key dimensions) must be carefully handled.
9. Surface cutting level of Gate and Over-Flow must be equivalent with other surface cutting level.
10. Part Name, Code Number, Mold Number, Material, Model Name must be carved on the inner side of the part.
- Location and Specs. must be handled with HTW designer.
11. External look and printing specification must follow separately distributed Design Specification data.
- Including Surface cutting, Chromate, Sanding, Spray, Silk Print specifications.
12. Reliability must satisfy HTW standards.
13. Delivery packing specifications must be discussed separately.
14. All other issues must be handled with HTW designer.

Coating Specification

CODE No.	A	
Color	Standard	D20192403178
	Code	HTW-MP-3
	Name	Metal Powder White
Printing	Color	-
Process	Casting→Cutting→Sanding→Machining/Tapping→Degrease →Chromate→Painting	

Symbol	No.	Spec	Depth	Remark
TA	3ea	M4 x 0.7	10mm	

STANDARD TOLERANCE

DIV	lvl 1	lvl 2	lvl 3	lvl 4	lvl 5
0-16	±0.05	±0.1	±0.1	±0.2	±0.3
16-63	±0.05	±0.1	±0.2	±0.3	±0.4
63-250	±0.1	±0.2	±0.3	±0.4	±0.4
250-1000	±0.2	±0.3	±0.4	±0.5	±0.6

A2

CHANGE

Δ-1 Blank
(19.03.01 X.X.X)

UNIT	mm	DESIGN	CHECK	APPROVAL	PART NAME	MOUNT-TILT
		JM Jin	YS Choi	JY Kim	MODEL NAME	SBV-138TMW
SCALE	1 / 1	21.12.14	21.12.14	21.12.14	CODE NO.	FC39-006838A
Hanwha Techwin						